Piping
Boilermaking
Mechanical welding
Machining

All allies - All thicknesses

Workshop and site work in France and abroad

BST
120 Impasse des Mûriers
50110 TOURLAVILLE
bst@groupe-awm.com
Phone : **02 33 43 91 46**

GROUPE AWM BST

WELDING, BOILERMAKING, PIPING, MECHANICALLY WELDED FRAMES' PRODUCTION, STUDIES, TECHNICAL ASSISTANCE, PAINTING

ACTIVITIES

Agri-food **Renewable energies** **Oil & Gas**

Nuclear energy **Naval**

REFERENCES

- ISO 9001
- Radioprotection
- EN 1090-2
- EN ISO 3834-2

TECHNIQUE

DESP, EN (13480, 13445), ASME, ASTM, RCCM, CODETI, NORSOK, GOST, DNVGL, CODAP. PT COFREND, Engeneering and welding experts.

MACHINES

- 3 overhead cranes max 10T
- Tubes cutting machine 5 axis (Ø800 max)
- Water jet cutting machine 2 000 x 4 000 (thickness 180 mm)
- Plasma 1 500 x 3 000 (thickness 15 mm)
- Bandsaws 270 x 240 mm & 610 x 450 mm
- Automatic bandsaw 270 x 240 mm
- Shearing machine 3 000 (thickness 10 mm)
- Hydraulic press 6 000 x 2 500 mm/2500 kN
- Folding machine CN 3 000 / 160 T
- Rolling machine 2 550 mm Ø 25 mm
- Sandblasting & painting box 10 x 3 m
- Punching machine (30 mm)

Société Nouvelle CMTI
Route de Sottevast
Z.A. d'Armanville
50700 VALOGNES
cmti@groupe-awm.com
Phone : **02 33 40 29 03**

GROUPE AWM

SOCIÉTÉ NOUVELLE CMTI

WELDING, BOILERMAKING, PIPING, MECHANICALLY WELDED ASSEMBLIES' PRODUCTION, MACHINING, METALWORKING

ACTIVITIES

Renewable energies

Oil & Gas

Water treatment

Nuclear energy

Agri-food

Car industry

CERTIFICATIONS

- ISO 9001
- Radioprotection

TECHNIQUE

DESP, EN (13480, 13445), ASME, ASTM, RCCM, CODETI, NORSOK, GOST, DNVGL, CODAP. PT COFREND, Engeneering and welding experts.

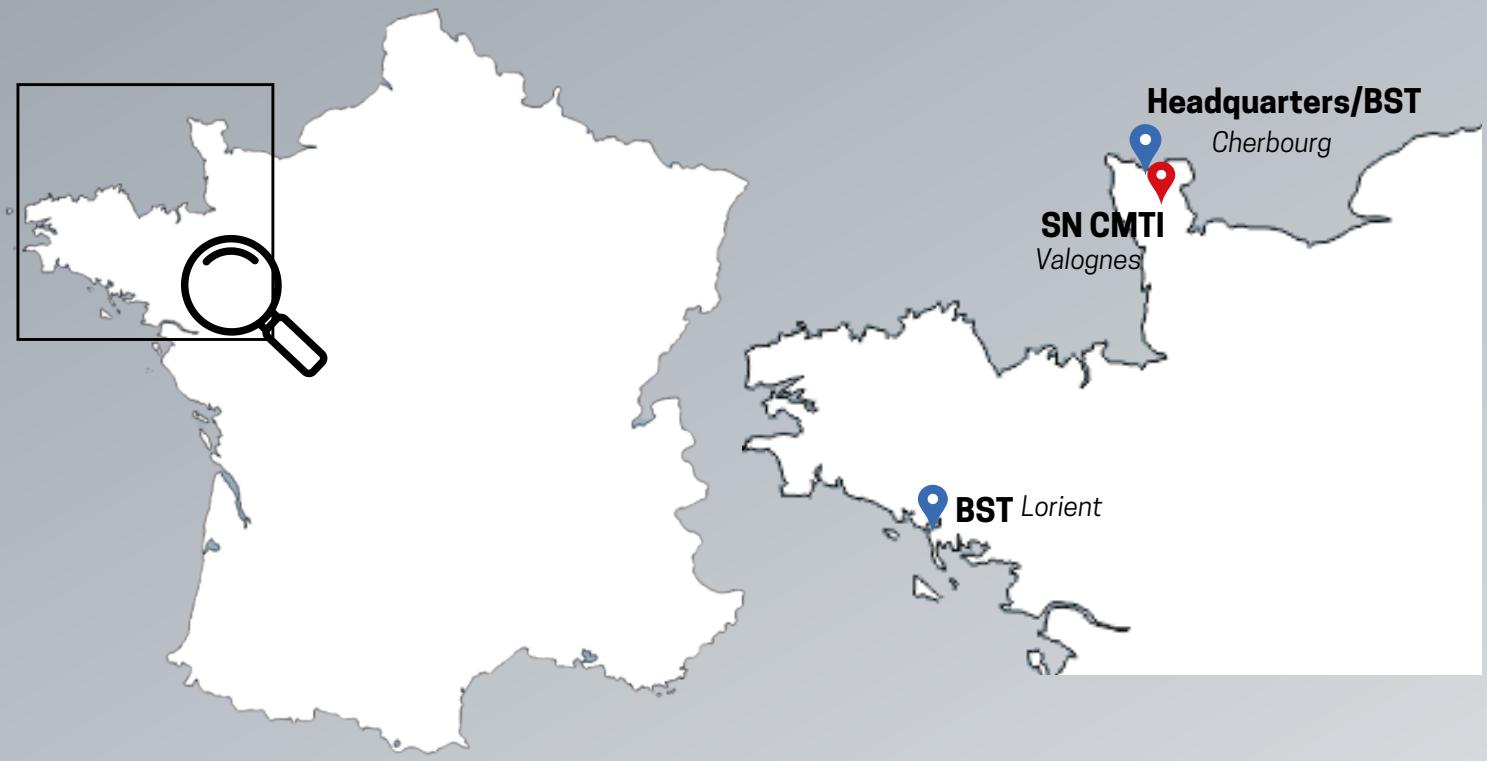
MACHINES

- Metrology
- Overhead crane 10T
- Guillotine shears 4000 x 6/8 mm
- Rolling machine 2000 x 6 mm
- Punching machines cap. 30x24 mm carbon steel
- Power brake press 4000 x 6 mm
- Straightening press
- Bandsaw
- Machining capacity

CHERBOURG

LORIENT

VALOGNES



AWM GROUP

120 Impasse des Mûriers - 50110 TOURLAVILLE

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WELDING

GROUPE AWM

BST CMTI SOCIÉTÉ NOUVELLE

PROCESSES

- SMAW
- GTAW
- GMAW
- FCAW

MATERIAL

- Carbon steel & stainless steel
- Aluminium
- Inconel
- Titanium
- Cupro - Nickel
- Cupro - Aluminium
- PPR

QUALIFICATIONS

More than **300 WPQRs**. All alloys, dimensions, codes and standards.

Codes

- EN ISO 15614
- RCC-M
- AWS
- DNV GL, etc.

Clients' standards

- CRT EDF
- STD Orano
- IT Naval Group

Allies

- Carbon steel
- Stainless steel
- Inconel
- Titanium, etc.

Dimensions

- Thickness from 0,8 to 50 mm
- Diameter from 8 mm to ∞

RESSOURCES

- Trained nuclear staff (PR)
- **IWE** Welding coordinators and **IWS**
- More than **350 QS** EN ISO standards

MACHINES

Welding machines

150 +

Gouging

1 machine ARC-AIR

Preheating

3 machines : induction & céramics (70 kVA)

MACHINING

GROUPE AWM

BST CMTI

PROCESSES

- CNC & traditional milling
- CNC & traditional fraising
- 3D control machine
- Control tools

MATERIAL

- Carbon Steel
- Aluminium
- Inconel
- Plastic
- Titanium
- Inox
- Copper

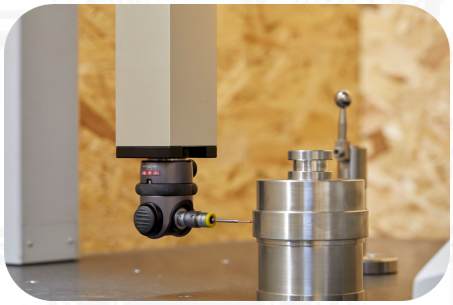
CAPACITIES

- 1 000 x 1 000 x 3 500 mm
- Ø 2 to 800 mm

EXPERIENCES

Machining of all mechanical parts according to a plan or model. Quality control according to **ISO9001: 2015** certification.

MACHINES



- Overhead crane 5T
- 3D control machine 200 x 120 x 150 mm
- CMZ rig Ø420 x 1100 mm
- Quaser milling machine 600 x 700 x 1300
- Victor lathe max capacity Ø520 x 440 mm between cones
- Huron milling machine 550 x 700 x 1500 mm
- Cazeneuve lathe 2 axis Ø580 x 1100 mm
- Sunfirm lathe Ø680 x 1800 mm
- EDM machine 400 x 400 x 450 mm